



Dart Aerospace Ltd.
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D5670-1

Job Sheet 186941



Part No: **D5670-1**

Job Qty: **8 ea**

Part Name: Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5670 REV.A IPP REV:A 18.07.23 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Large Fab-5		<i>MAZ</i>
100	Large Fab	8 pcs	11/30/18	11/30/18	0.00	1.60	Large Fab 8		<i>MAZ</i> DAS
110	QC	8 pcs	11/30/18	11/30/18	0.00	0.00	QC5		<i>MAZ</i> NOV 26 2018 68
120	Packaging	8 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3 Large Fab		<i>MAZ</i> 9-89
130	QC21-SA	8 Ea	11/30/18	11/30/18	0.00	0.00	QC21		<i>MAZ</i> NOV 26 2018

Part Op 100 - 1- Cut tube 40" 2- Bend tube with manuel pipe bender as per DT10421 *** Make line at 4.00" and use jig for other
Descriptions: line*** 3- REMOVE ALL MARKING AND DEBURR

120 - LOCATION: WA004

130 - 1-Cut as per Dwg D3942-3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	26.6400 ft (3.33 ea)	90-Start up Operation	<i>S107466</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.049	27	686	0

Part Specifications

Specifications could not be found.



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Plex 11/23/18 7:44 AM Dart.lajeunesse.marie

Container No: **S131279**



Part: **D5670-1**

Job No: **186941**

Serial No/Batch: **S131279**

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 11/26/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐		No Re-verification ☐		Pressure/Forced ☐		Temperature/Cure ☐	
Design ☐		Operator ☐		Bending ☐		Set-up ☐	
Doc/Data ☐		Offset/Setup ☐		Centre Not Concentric ☐		BOM/Route ☐	
Equip/Tooling ☐		Supplier ☐		Cracks ☐		Broken/Damage/Defect ☐	
Handling/Pre ☐		Training ☐		Crimp/Kink/Ripple/Wave ☐		Inspection Incomplete/Unqualified ☐	
Material ☐		Use for Testing ☐		Cuffs ☐		Contamination ☐	
Internal Transport ☐		Poor Information ☐		Crushing ☐		Countersink ☐	
Tribal Knowledge ☐		Rushing ☐		Heat Treat ☐		Cut Too Short ☐	
LOA ☐		Product Improvement ☐		Wave/Twist in Tube ☐		Instructions Incomplete/Unclear ☐	
Substation ☐		Process Improvement ☐		Marks/Chatter ☐		Drill Holes ☐	
Past Expiry Date ☐		Manufacturing Process ☐		OTHER : _____			
Misidentified ☐		Past Due ☐					